



设计、制造与检验主要数据表									
规范、标准 CODE & STANDARD		《压力容器》GB/T 150.1~4-2024、《钢制化工容器制造技术规范》HG/T 20584-2020 PRESSURE VESSEL TECHNICAL STANDARD OF FABRICATION FOR STEEL CHEMICAL VESSELS							
工作压力 WORKING PRESS. 设计压力 DESIGN PRESS. 最高允许工作压力 MAX. ALLOWABLE OPERATING PRESS. 工作温度 WORKING TEMP. 设计温度 DESIGN TEMP. 介质 (组分) FLUID (COMPONENT) 介质 (组分) FLUID (COMPONENT) 介质特性 FLUID PERFORMANCE 安全阀整定压力 SAFETY VALVE SETTING PRESSURE 设计使用年限 DESIGN WORKING LIFE (YEARS) 主要承压元件材料 MAIN MATERIAL 腐蚀裕量 CORR. ALLOW. 焊接接头系数 JOINT EFF.		壳体 SHELL		压力要素类 PRESS. VESSEL CLASS		NB/T 47015-2023			
		0.102 4.1/-1		焊接规范 WELDING SPEC		S31603 A002,ER316L,ER316L			
焊接材料 WELDING MATERIAL		46		焊接材料 WELDING MATERIAL		CS A312 J427			
		90		焊接接头形式 WELDING STRUCTURE		NB/T 10558-2024, 22150-000000-MC08			
产品焊接试件 PRODUCT WELDED TEST COUPONS		10		热处理 P.W. T.T.		NB/T 10558-2024, 22150-000000-MC08			
		S31603		其他 OTHERS		NB/T 10558-2024, 22150-000000-MC08			
管口、支撑方位 NOZZLE ORIENTATION		1.0/1.0		管口、支撑方位 NOZZLE ORIENTATION		NB/T 10558-2024, 22150-000000-MC08			
		5.5/5.2 (HYDRO -H/V)		根据 NOZZLE ORIENTATION		NB/T 10558-2024, 22150-000000-MC08			
无损检测 NDT		100%		无损检测 NDT		NB/T 10558-2024, 22150-000000-MC08			
		1.14		无损检测 NDT		NB/T 10558-2024, 22150-000000-MC08			
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